

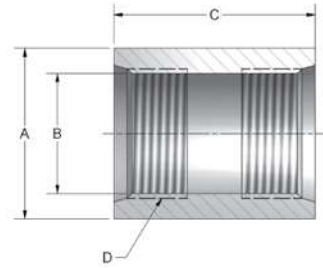
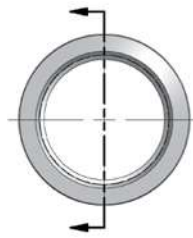
WELD COUPLINGS



866-FLANGES | 513.527.4444 | Fax 513.527.4449
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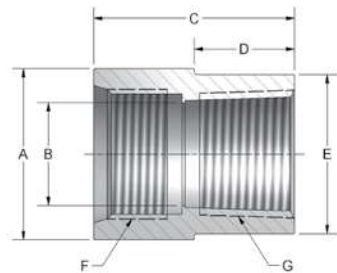
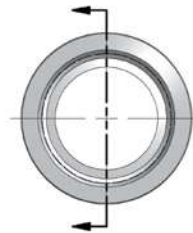
SAE Full Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SAE TO SAE FULL COUPLING					
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D SAE UN-2B
830-4	830-4-SS	0.88	0.39	1.16	*7/16-20
830-6	830-6-SS	1.00	.509	1.25	*9/16-18
830-8	830-8-SS	1.25	.689	1.63	*3/4-16
830-10	830-10-SS	1.38	.806	1.50	*7/8-14
830-12	830-12-SS	1.50	.981	2.06	1 1/16-12
830-14	830-14-SS	1.63	1.106	2.00	1 3/16-12
830-16	830-16-SS	1.75	1.231	2.06	1 5/8-12
830-20	830-20-SS	2.25	1.544	2.06	1 5/8-12
830-24	830-24-SS	2.75	1.794	2.20	1 7/8-12
830-32	830-32-SS	3.25	2.419	2.50	2 1/2-12
830-40	830-40-SS	3.75	2.92	3.00	3-12
830-48	830-48-SS	4.40	3.42	3.00	3 1/2-12
830-64	830-64-SS	5.25	4.42	3.25	4 1/2-12

*UNF-2B



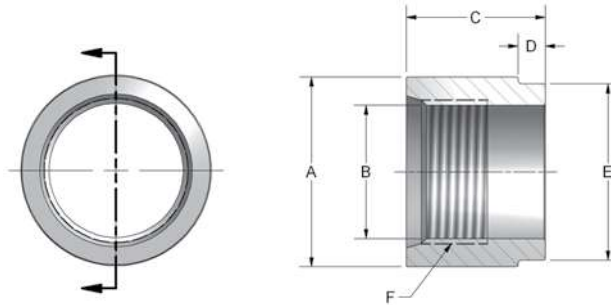
- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SAE TO NPTF FULL COUPLING								
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F SAE UN-2B	G NPTF
825-4	825-4-SS	1.00	.389	1.27	.64	.875	*7/16-20	1/4-18
825-6	825-6-SS	1.13	.508	1.50	.75	1.000	*9/16-18	3/8-18
825-8	825-8-SS	1.25	.650	1.63	.82	1.125	*3/4-16	1/2-14
825-10-12	825-10-12-SS	1.50	.806	1.75	.88	1.375	*7/8-14	3/4-14
825-12	825-12-SS	1.50	.850	2.06	1.03	1.375	1 1/16-12	3/4-14
825-14-16	825-14-16-SS	1.75	1.050	2.15	1.08	1.625	1 3/16-12	1-11.5
825-16	825-16-SS	1.75	1.050	2.06	1.03	1.625	1 5/16-12	1-11.5
825-20	825-20-SS	2.25	1.420	2.06	1.03	2.125	1 5/8-12	1 1/4-11.5
825-24	825-24-SS	2.75	1.650	2.20	1.10	2.500	1 7/8-12	1 1/2-11.5
825-32	825-32-SS	3.25	2.125	2.50	1.25	3.000	2 1/2-12	2-11.5
825-40	825-40-SS	3.75	2.38	3.00	1.50	3.50	3-2	2 1/2-8
825-48	825-48-SS	4.40	3.00	3.00	1.50	4.00	3 1/2-12	3-8
825-64	825-64-SS	5.25	4.00	3.25	1.63	5.00	4 1/2-12	4-8

*UNF-2B



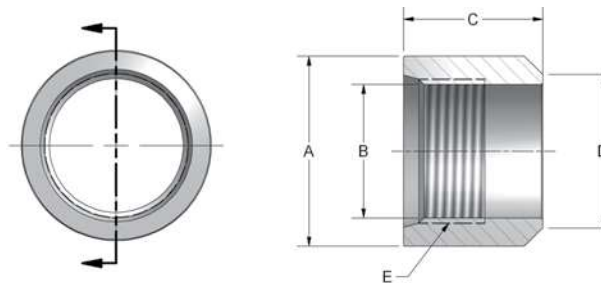
SAE Half Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SAE HALF COUPLING							
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F SAE UN-2B
835-4	835-4-SS	.88	.389	1.00	.250	.750	*7/16-20
835-6	835-6-SS	1.00	.509	1.00	.250	.875	*9/16-18
835-8	835-8-SS	1.25	.689	1.06	.250	1.125	*3/4-16
835-10	835-10-SS	1.38	.806	1.06	.250	1.250	*7/8-14
835-12	835-12-SS	1.50	.981	1.28	.250	1.375	1 1/16-12
835-14	835-14-SS	1.63	1.106	1.25	.250	1.500	1 3/16-12
835-16	835-16-SS	1.75	1.231	1.28	.250	1.625	1 5/16-12
835-20	835-20-SS	2.25	1.544	1.28	.250	2.125	1 5/8-12
835-24	835-24-SS	2.75	1.794	1.28	.250	2.500	1 7/8-12
835-32	835-32-SS	3.25	2.419	1.50	.250	3.000	2 1/2-12
835-40	835-40-SS	3.75	2.92	2.00	.250	3.500	3-12
835-48	835-48-SS	4.40	3.42	2.25	.250	4.000	3 1/2-12
835-64	835-64-SS	5.25	4.42	2.25	.250	5.000	4 1/2-12

*UNF-2B

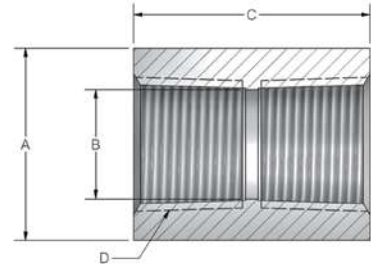
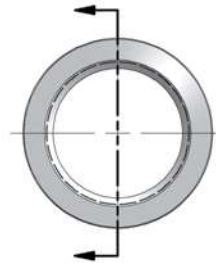


- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SAE HALF COUPLING BEVEL						
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E SAE UN-2B
835B-4	835B-4-SS	.88	.389	1.00	.570	*7/16-20
835B-6	835B-6-SS	1.00	.509	1.00	.690	*9/16-18
835B-8	835B-8-SS	1.25	.689	1.06	.870	*3/4-16
835B-10	835B-10-SS	1.38	.806	1.06	.990	*7/8-14
835B-12	835B-12-SS	1.50	.981	1.28	1.160	1 1/16-12
835B-14	835B-14-SS	1.63	1.106	1.25	1.290	1 3/16-12
835B-16	835B-16-SS	1.75	1.231	1.28	1.410	1 5/16-12
835B-20	835B-20-SS	2.25	1.544	1.28	1.720	1 5/8-12
835B-24	835B-24-SS	2.75	1.794	1.28	1.980	1 7/8-12
835B-32	835B-32-SS	3.25	2.419	1.50	2.600	2 1/2-12
835B-40	835B-40-SS	3.75	2.92	2.00	3.000	3-12
835B-48	835B-48-SS	4.40	3.42	2.25	3.500	3 1/2-12
835B-64	835B-64-SS	5.25	4.42	2.25	4.500	4 1/2-12

*UNF-2B

NPTF Full Couplings

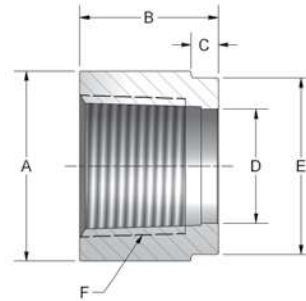
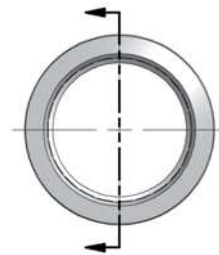


- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

NPTF TO NPTF FULL COUPLING					
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D NPTF
865-4	865-4-SS	.88	.391	1.25	1/4-18
865-6	865-6-SS	1.00	.520	1.50	3/8-18
865-8	865-8-SS	1.25	.650	1.85	1/2-14
865-12	865-12-SS	1.50	.850	1.85	3/4-14
865-16	865-16-SS	1.75	1.050	2.35	1-11.5
865-20	865-20-SS	2.25	1.420	2.35	1 1/4-11.5
865-24	865-24-SS	2.75	1.560	2.35	1 1/2-11.5
865-32	865-32-SS	3.25	2.125	2.35	2-11.5

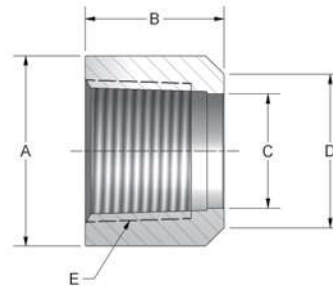
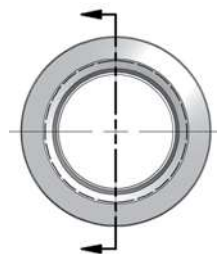


NPTF Half Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

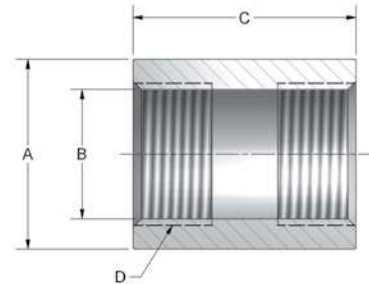
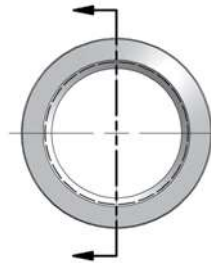
NPTF HALF COUPLING							
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F NPTF
845-4	845-4-SS	.88	1.06	.250	.391	.750	1/4-18
845-6	845-6-SS	1.00	1.00	.250	.563	.875	3/8-18
845-8	845-8-SS	1.25	1.06	.250	.650	1.125	1/2-14
845-12	845-12-SS	1.50	1.28	.250	.850	1.375	3/4-14
845-16	845-16-SS	1.75	1.28	.250	1.050	1.625	1-11.5
845-20	845-20-SS	2.25	1.28	.250	1.420	2.125	1 1/4-11.5
845-24	845-24-SS	2.75	1.28	.250	1.560	2.500	1 1/2-11.5
845-32	845-32-SS	3.25	1.50	.250	2.125	3.000	2-11.5
845-40	845-40-SS	3.75	2.00	.250	2.500	3.500	2 1/2-8
845-48	845-48-SS	4.25	2.25	.250	3.000	4.000	3-8
845-64	845-64-SS	5.25	2.25	.250	4.000	5.000	4-8



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

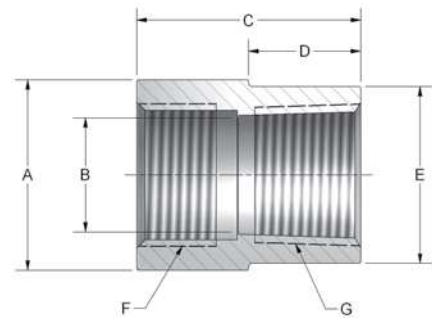
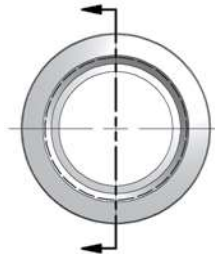
NPTF HALF COUPLING BEVEL						
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E NPTF
845B-4	845B-4-SS	.88	1.06	.391	.570	1/4-18
845B-6	845B-6-SS	1.00	1.00	.520	.690	3/8-18
845B-8	845B-8-SS	1.25	1.06	.650	.870	1/2-14
845B-12	845B-12-SS	1.50	1.28	.850	1.160	3/4-14
845B-16	845B-16-SS	1.75	1.28	1.050	1.410	1-11.5
845B-20	845B-20-SS	2.25	1.28	1.420	1.720	1 1/4-11.5
845B-24	845B-24-SS	2.75	1.28	1.560	1.980	1 1/2-11.5
845B-32	845B-32-SS	3.25	1.50	2.125	2.600	2-11.5
845B-40	845B-40-SS	3.75	2.00	2.500	3.100	2 1/2-8
845B-48	845B-48-SS	4.40	2.25	3.000	3.600	3-8
845B-64	845B-64-SS	5.25	2.25	4.000	4.450	4-8

BSPP Full Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

BSPP TO BSPP FULL COUPLING					
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D BSPP
850-4	850-4-SS	.88	.451	1.25	1/4-19
850-6	850-6-SS	1.00	.589	1.25	3/8-19
850-8	850-8-SS	1.25	.734	1.63	1/2-14
850-12	850-12-SS	1.50	.949	2.06	3/4-14
850-16	850-16-SS	1.75	1.193	2.06	1-11
850-20	850-20-SS	2.25	1.534	2.06	1 1/4-11
850-24	850-24-SS	2.75	1.766	2.20	1 1/2-11
850-32	850-32-SS	3.25	2.231	2.50	2-11

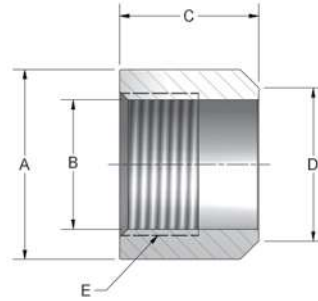
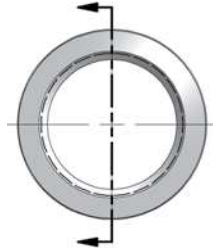


- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

BSPP TO NPTF FULL COUPLING								
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F BSPP	G NPTF
860-4	860-4-SS	1.00	.408	1.27	.64	.875	1/4-19	1/4-18
860-6	860-6-SS	1.13	.507	1.50	.75	1.000	3/8-19	3/8-18
860-8	860-8-SS	1.25	.650	1.63	.82	1.125	1/2-14	1/2-14
860-12	860-12-SS	1.50	.850	2.06	1.03	1.375	3/4-14	3/4-14
860-16	860-16-SS	1.75	1.000	2.06	1.03	1.625	1-11	1-11.5
860-20	860-20-SS	2.25	1.450	2.06	1.03	2.125	1 1/4-11	1 1/4-11.5
860-24	860-24-SS	2.75	1.681	2.20	1.10	2.500	1 1/2-11	1 1/2-11.5
860-32	860-32-SS	3.25	2.125	2.50	1.25	3.000	2-11	2-11.5



BSPP Half Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

BSPP HALF COUPLING BEVEL						
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E BSPP
855B-4	855B-4-SS	.88	.451	1.00	.570	1/4-19
855B-6	855B-6-SS	1.00	.589	1.00	.690	3/8-19
855B-8	855B-8-SS	1.25	.734	1.06	.870	1/2-14
855B-12	855B-12-SS	1.50	.949	1.28	1.160	3/4-14
855B-16	855B-16-SS	1.75	1.193	1.28	1.410	1-11
855B-20	855B-20-SS	2.25	1.534	1.28	1.720	1 1/4-11
855B-24	855B-24-SS	2.75	1.766	1.28	1.980	1 1/2-11
855B-32	855B-32-SS	3.25	2.231	1.50	2.600	2-11

FLOW NEEDLE & CHECK VALVES

HYDRAULIC BALL VALVES

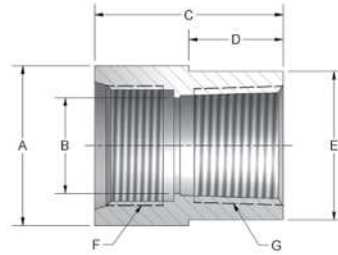
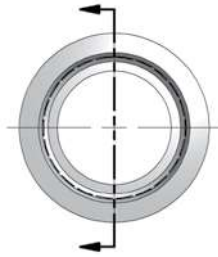
WELD COUPLINGS

HPU SUCTION & RETURN CONNECTIONS

FLANGES CARBON STEEL

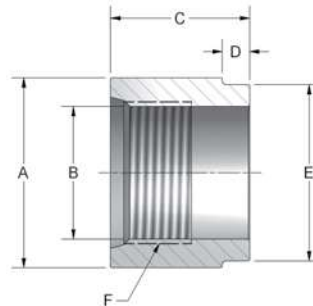
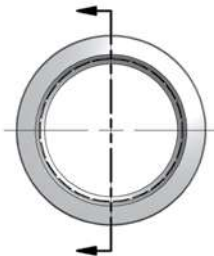
FLANGES STAINLESS STEEL

ISO 6149 Metric Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

ISO 6149 TO NPTF FULL COUPLING								
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F ISO 6149 METRIC	G NPTF
885-M27-12	885-M27-12-SS	1.50	.850	2.06	1.03	1.375	M27 X 2	3/4-14
885-M33-16	885-M33-16-SS	1.75	1.050	2.06	1.03	1.625	M33 X 2	1-11,5
885-M42-20	885-M42-20-SS	2.25	1.420	2.06	1.03	2.125	M42 X 2	1 1/4-11,5
885-M48-24	885-M48-24-SS	2.75	1.650	2.20	1.10	2.500	M48 X 2	1 1/2-11,5
885-M60-32	885-M60-32-SS	3.25	2.125	2.50	1.25	3.000	M60 X 2	2-11,5

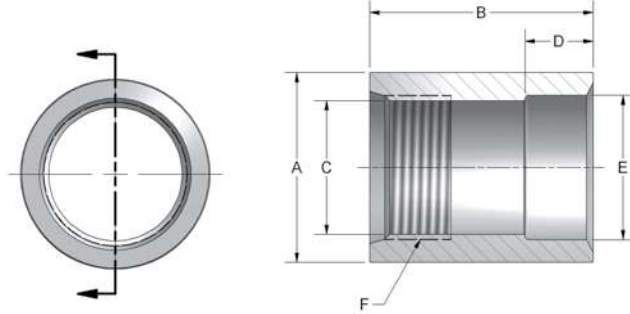


- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

ISO 6149 HALF COUPLING							
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F ISO 6149 METRIC
880-M27	880-M27-SS	1.50	.981	1.28	.250	1.375	M27 X 2
880-M33	880-M33-SS	1.75	1.231	1.28	.250	1.625	M33 X 2
880-M42	880-M42-SS	2.25	1.544	1.28	.250	2.125	M42 X 2
880-M48	880-M48-SS	2.75	1.794	1.28	.250	2.500	M48 X 2
880-M60	880-M60-SS	3.25	2.419	1.50	.250	3.000	M60 X 2



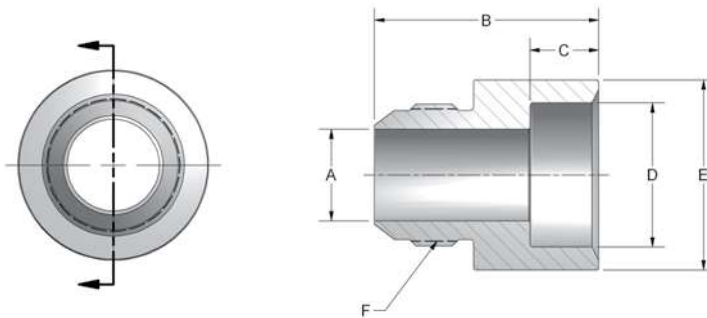
Socket Weld Couplings



- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SAE TO SOCKET WELD PIPE COUPLING							
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F SAE UN-2B
820-8	820-8-SS	1.25	1.63	.689	.560	.855	*3/4-16
820-12	820-12-SS	1.50	2.06	.981	.560	1.062	1 1/16-12
820-16	820-16-SS	1.75	2.06	1.231	.630	1.328	1 5/16-12
820-20	820-20-SS	2.25	2.06	1.544	.690	1.672	1 5/8-12
820-24	820-24-SS	2.75	2.20	1.794	.750	1.922	1 7/8-12
820-32	820-32-SS	3.25	2.50	2.419	.875	2.406	2 1/2-12
820-40	820-40-SS	3.09	3.00	2.919	1.000	2.910	3-12
820-48	820-48-SS	3.59	3.00	3.419	1.120	3.550	3 1/2-12
820-64	820-64-SS	4.59	3.25	4.419	1.250	4.580	4 1/2-12

*UNF-2B

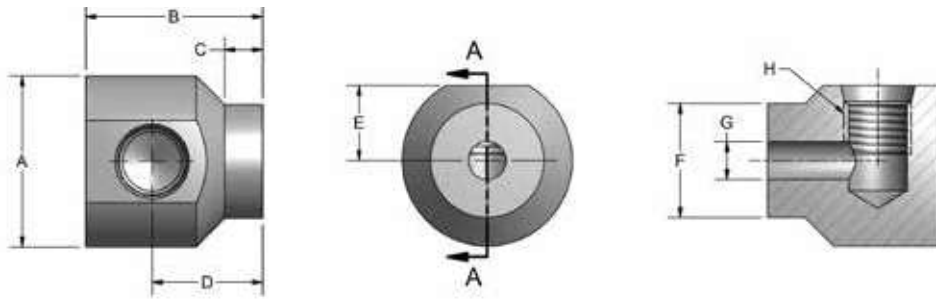


- AISI1020 Carbon Steel
- 316L Stainless Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SOCKET WELD PIPE TO MALE JIC COUPLING							
CARBON STEEL PART NO.	STAINLESS STEEL PART NO.	A	B	C	D	E	F THREAD
840-8	840-8-SS	.391	1.63	.560	.855	1.25	*3/4-16
840-12	840-12-SS	.609	1.89	.560	1.062	1.50	1 1/16-12
840-16	840-16-SS	.844	2.06	.630	1.328	1.75	1 5/16-12
840-20	840-20-SS	1.078	2.06	.690	1.672	2.25	1 5/8-12
840-24	840-24-SS	1.312	2.20	.750	1.922	2.75	1 7/8-12
840-32	840-32-SS	1.781	2.50	.875	2.406	3.25	2 1/2-12

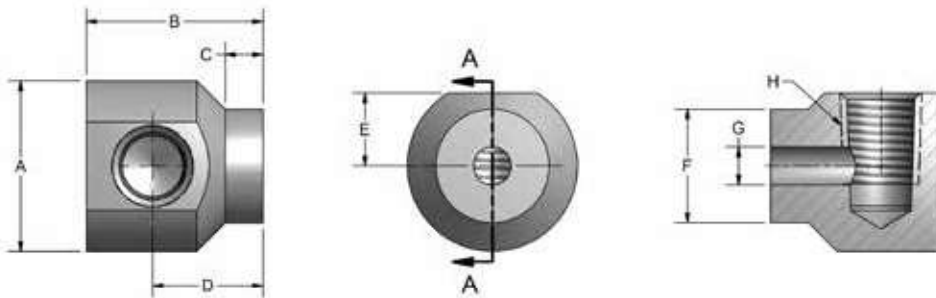
*UNF-2A

90 Degree Weld Couplings



- AISI1020 Carbon Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

SAE TO WELD 90 DEGREE COUPLING								
PART NUMBER	A	B	C	D	E	F	G	H SAE UN-2B
83590-4	1.13	1.17	0.250	0.729	0.493	0.750	0.250	7/16-20
83590-6	1.25	1.25	0.250	0.746	0.528	0.875	0.295	9/16-18
83590-8	1.75	1.53	0.250	0.907	0.646	1.125	0.394	3/4-16
83590-10	1.88	1.55	0.250	0.863	0.656	1.250	0.492	7/8-14
83590-12	2.25	2.05	0.375	1.305	0.784	1.375	0.630	1 1/16-12
83590-14	2.38	1.96	0.375	1.143	0.791	1.500	0.709	1 3/16-12
83590-16	2.63	2.32	0.375	1.449	0.890	1.625	0.827	1 5/16-12
83590-20	3.13	2.75	0.375	1.622	1.067	2.125	1.062	1 5/8-12
83590-24	3.63	3.31	0.500	1.939	1.284	2.500	1.300	1 7/8-12
83590-32	4.63	4.00	0.500	2.374	1.532	3.000	1.770	2 1/2-12



- AISI1020 Carbon Steel
- Includes individual thread identification marking
- Additional thread sizes and configurations available

NPTF TO WELD 90 DEGREE COUPLING								
PART NUMBER	A	B	C	D	E	F	G	H NPTF
84590-4	1.13	1.17	0.250	0.729	0.481	0.750	0.250	1/4-18
84590-6	1.25	1.25	0.250	0.746	0.488	0.875	0.295	3/8-18
84590-8	1.75	1.53	0.250	0.943	0.736	1.125	0.394	1/2-14
84590-12	2.25	2.05	0.375	1.305	0.965	1.375	0.630	3/4-14
84590-16	2.63	2.32	0.375	1.449	1.114	1.625	0.827	1-11.5
84590-20	3.13	2.75	0.375	1.605	1.299	2.125	1.062	1 1/4-11.5
84590-24	3.63	3.31	0.500	1.939	1.520	2.500	1.300	1 1/2-11.5
84590-32	4.63	4.00	0.500	2.374	1.961	3.000	1.770	2-11.5

